

## CLAIMS

We claim:

1. A multilayer injection molded container comprising:
  - a first layer comprising polypropylene; and
- 5 a second layer comprising a material selected from the group consisting of EVOH and nylon, directly adjacent to said first layer;wherein at least one of said first and second layer further comprises an adhesive mixed therein.
2. The container of claim 1 wherein said first layer contains approximately 0.01% to 10 0.20% maleic anhydride.
3. The container of claim 1 wherein said first layer contains approximately 0.015% maleic anhydride.
4. The container of claim 1 wherein said container has a haze value of less than 15 approximately 29% measured through a section of the bottle having a total thickness of greater than approximately 15 mils.
5. The container of claim 1 wherein said container has a haze value of approximately 10% - 12% measured through a section of the bottle having a total thickness of greater than approximately 15 mils.
6. The container of claim 1 wherein said second layer comprises EVOH.
- 20 7. The container of claim 1 wherein said second layer comprises MXD6 nylon.
8. The container of claim 1 wherein said second layer comprises nylon 6.
9. The container of claim 1 wherein said second layer comprises nylon 6/66.

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